



# BAYCODUR-1330

## Two component epoxy adhesive specially designed for BAYCOFABRIC products

### Description:

Specially designed as an adhesive and impregnating resin for BAYCOFABRIC.

### Areas of Application:

BAYCODUR-1330 is primarily used as an epoxy adhesive and impregnating resin for BAYCOFABRIC Systems.

### Properties and Advantages:

- Specially designed for BAYCOFABRIC products,
- Long pot life,
- Moisture-tolerant during cure and after,
- High strength and high modulus features,
- Excellent bonding to concrete, metal, masonry, etc.,
- Solvent free.

### Technical Data:

Basis:	two component epoxy resin
Color:	amber
Mixing ratio:	3: 1 (by volume, A:B)
Tensile strength:	55 MPa ASTM D-638
Tensile modulus:	1,7 MPa ASTM D-638
Elongation at break:	%3 ASTM D-638
Flexural strength:	79 MPa ASTM D-790
Pot life:	At +23°C 70 minutes
Application temperature:	>5°C

### Packaging:

5 kg set

### Storage:

The product can be stored for 2 years in suitable conditions.

### Surface Preparation:

- All loose and adhesion inhibitive particles should be removed from the surface.
- For best results the surface must be dry. Frost or water films should be avoided.
- Adequate roughness should be obtained at concrete substrates through blast, shot-blast, etc. applications. At metal surfaces blast application shall be done until a white look is obtained.

### Product Preparation:

Premix each component. After that, pour Component B into Component A and stir for approx. 5 minutes until a homogeneous mix is obtained.

### Method of Application:

The application is done by impregnating the material to BAYCOFABRIC Products with adequate consumptions.

### Cleaning:

Clean the tools with the appropriate cleaner right after the application.

### Health and Safety:

Please refer to MSDS for details.

### Important Advices:

- Color changes may be observed under direct sunlight.
- The product shall not be thinned.
- The minimum substrate temperature is +10°C .